

**DEPARTMENT OF TRANSPORTATION
STATE OF GEORGIA**

SUPPLEMENTAL SPECIFICATION

Section 830—Portland Cement

Delete Section 830 and substitute the following:

830.1 General Description

This section includes the requirements for Portland cement, including Portland blast-furnace slag cement and Portland-Pozzolan cement.

830.1.01 Related References

A. Standard Specifications

[Section 831—Admixtures](#)

B. Referenced Documents

AASHTO M 85

AASHTO M 240

[QPL 3](#)

830.2 Materials

830.2.01 Portland Cement

A. Requirements

Use only Portland cements that are listed in [QPL 3](#).

1. Types

Use Portland cement that meets the requirements in AASHTO M 85. Portland cement types include:

Use	High Early Strength Concrete	Remaining Portland Cement Concrete
*Portland cement	Types I or III	Types I or II

*Portland cement – a hydraulic cement produced by pulverizing clinker consisting essentially of hydraulic crystalline calcium silicates, and usually containing one or more of the following: water, calcium sulfate, up to 5% limestone, and processing additions.

2. Ensure that the Portland cement concrete meets the low alkali and the false set requirements of AASHTO M 85.
3. Do not use cement that is damaged, partially set, lumpy, or caked.
4. Mixing and Storing

Do not mix or store different brands or types of cement in the same bin. Do not mix or store the same brand of cement from different mills in the same bin.

B. Fabrication

General Provisions 101 through 150.

C. Acceptance

See the requirements in AASHTO M 85.

D. Materials Warranty

General Provisions 101 through 150.

830.2.02 Portland Blast-Furnace Slag Cement

A. Requirements

Use Portland blast-furnace slag cement in cement stabilization that meets the requirements of AASHTO M 240, Type IS.

B. Fabrication

General Provisions 101 through 150.

C. Acceptance

See requirements of AASHTO M 240, Type IS.

D. Materials Warranty

General Provisions 101 through 150.

830.2.03 Portland-Pozzolan Cement

A. Requirements

Use Portland-Pozzolan cement that meets the requirements of AASHTO M 240, Type IP, with the following modifications:

1. Limit the fly ash content to a maximum of 25 percent by weight.
2. Limit the Pozzolan to fly ash that meets the requirements of [Subsection 831.2.03](#).
3. If grinding fly ash with Portland cement clinker to produce Portland-Pozzolan cement, do the following:
Exclude the fineness and the loss-on-ignition requirements of [Subsection 831.2.03](#).
Ensure that the final blend of Portland-Pozzolan cement meets AASHTO M 240, Type IP requirements.
4. Wherever the Standard Specifications allow or specify Portland cement that meets the requirements of [Subsection 830.2.01](#), you may substitute Portland-Pozzolan cement that meets the requirements of this Subsection.
5. If the substitute cement results in a higher cement factor than required for Type I cement, the cost of the additional cement will be borne by the Contractor.

B. Fabrication

General Provisions 101 through 150.

C. Acceptance

See the requirements of AASHTO M 240, Type IP.

D. Materials Warranty

General Provisions 101 through 150.